SECTION 32 39 13 MANUFACTURED METAL BOLLARDS ALTERNATIVE SECTIONS 05 74 00 Decorative Metal Castings

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PART 1 GENERAL

- 1.1 SECTION INCLUDES
 - A. Static Bollards:
 - 1. Access Control perimeter security application Hydraulic Automatic retractable bollards (Model J355 M50 F)
- 1.2 RELATED REQUIREMENTS
 - A. Section 02 22 19 Traffic Assessment
 - B. Section 32 31 00 Fences and Gates
 - C. Section 34 71 13 Paving and Accessories
 - D. Section 03 30 00 Cast-In-Place Concrete

1.3 REFERENCES

- A. Submit under provisions of Section 01 42 00 References
- B. Abbreviations and Acronyms1. F: Type bollard (Static)
- 1.4 REGULATORY REQUIREMENTS
 - A. Submit under provisions of Section 01 41 00 Regulatory Requirements
 - B. ASTM F 2656 Standard Test Method for Vehicle Crash Testing of Perimeter Barriers

1.5 SUBMITTALS

- A. Submit under provisions of Section 01 33 00 Submittal Procedures
- B. Product Data: Provide for each product equipment list, system description and manufacturer's data sheets, including:
 - 1. Product information, manufacturer's names and identification of product.
 - 2. Component connections and details.
 - 3. Storage and handling requirements and recommendations.

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- C. Shop Drawings: Submit shop drawings showing layout, product components, including anchorage, excavation details and accessories:
 - 1. Drawings, including wiring diagrams.
 - 2. Risers, layouts, hardware location and accessories predispositions.
 - 3. Special wiring diagrams for optional configurations.
- D. Manufacturer's Instructions:
 - 1. Preparation instructions and recommendations.
 - 2. Operation and installation instructions and manuals.
- E. Manufacturer's Certificates: Certify products meets or exceed specified compliances
- F. Maintenance Data: provide manufacturer's maintenance instructions that include:
 - 1. Lists of periodic checking and maintenance programs
 - 2. Spare parts lists
 - 3. Equipment inter-connection diagrams
- 1.6 DELIVERY, STORAGE, AND HANDLING
 - A. Submit under provisions of Section 01 66 00 Product Storage and Handling Requirements
 - B. Deliver, store and handle materials and products in strict compliance with manufacturer's instructions and industry standards.
 - C. Store products indoors in manufacturer's original containers and packaging, with labels clearly identifying product name and manufacturer. Protect from damage.
- 1.7 QUALITY ASSURANCE
 - A. Submit under provisions of Section 01 43 00 Quality Assurance
 - B. Manufacturer Qualifications:
 - 1. ISO 9001 Certified Manufacturer
 - 2. Manufacturer with minimum of 50 year experience
 - C. Installer Qualifications: Installation performed by installer specifically trained in bollards operation systems of the type found within this section.
 - D. Furnish bollards, all components and accessories by one manufacturer.

1.8 SITE CONDITIONS

- A. Submit under provisions of Section 01 71 00 Examination and Preparation
- B. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- C. Verify installation required dimensions before installing.
- D. Ensure that excavating surface is appropriate for installation:
 - 1. The characteristic of the ground must guarantee sufficient solidity of the foundation plinth.
 - 2. No tubes or electrical cables should be present in the digging area.
- 1.9 WARRANTY

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- A. Submit under provisions of Section 01 78 00 Closeout Submittals
- B. Manufacturer's Standard Limited Warranty:
 - 1. Warranty Period: 2 years of free repair or replacement from date of installation
 - 2. Special warranty extensions may apply

PART 2 PRODUCTS

2.1 MODEL J355 H1200 M50 F - PAINTED VERSION.

- A. Overall Description: Static bollard for perimeter security applications. Thanks to the verified crash resistance, the product is targeted for the traffic control and the perimeter protection of sensitive areas.
- B. Cylinder
 - 1. Height from ground: 1200mm / 47 inches
 - 2. Diameter: 355mm / 14 inches
 - 3. Material
 - a. Body: Steel S355JR EN 10210 (16mm / 0.6 inches thick)
 - b. Finishes: anti- corrosive Cataphoresis and polyester powder painted
 - 4. Head: AISI 304 stainless steel
 - 5. Colour
 - a. Body: Dark grey metallized RAL 7021
 - b. Head: Grey
- C. Reflective strip
 - 1. Height: 55mm / 2.2 inches
 - 2. Colour: White
- D. Suggested Usage: Perimeter protection
- E. Resistance Force in a 3 units installation Break-in: 1680000 J (according to ASTM F 2656-07 Standard Test Method for Vehicle Crash Testing of Perimeter Barriers)
- F. Features
 - 1. Weight
 - a. Total: 680 kg / 1500 pounds
 - b. Total including packaging: 730 kg / 1610 pounds

2.2 MODEL J355 H1200 M50 F – SATIN FINISHING STAINLESS STEEL VERSION

A. Overall Description: Static bollard for perimeter security applications. Thanks to the verified crash resistance, the product is targeted for the traffic control and the perimeter protection of

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sensitive areas.

- B. Cylinder
 - 1. Height from ground: 1200mm / 47 inches
 - 2. Diameter: 355mm / 14 inches
 - 3. Material
 - a. Body: Steel S355JR EN 10210 (16mm 0.6 inches thick)
 - b. Satin finishing AISI 316L Stainless Steel
 - 4. Head: AISI 304 stainless steel
 - 5. Colour
 - a. Body: Dark grey metallized RAL 7021
 - b. Head: Grey
- C. Reflective strip
 - 1. Height: 55mm / 2.2 inches
 - 2. Colour: White
- D. Suggested Usage: Perimeter protection
- E. Resistance Force in a 3 units installation Break-in: 1680000 J (according to ASTM F 2656-07 Standard Test Method for Vehicle Crash Testing of Perimeter Barriers)
- F. Features
 - 1. Weight
 - a. Total: 685 kg / 1510 pounds
 - b. Total including packaging: 735 kg / 1620 pounds

2.3 ACCESSORIES

- A. Provide the optional accessories listed below:
 - 1. Aluminium ground plate can, to obtain a perfect aesthetic coherency with the automatic (HA) version.

PART 3 EXECUTION

- 3.1 EXAMINATION AND PREPARATION
 - A. Verify that all site conditions, installation and operating conditions are compliant to the sections and manufacturer's requirements express in the instructions.
 - B. Inspect and prepare substrates and surface properly in accordance to the manufacturer's recommendations.
 - C. If preparation is the responsibility of another installer, notify Architect in writing of deviations from manufacturer's recommended installation tolerances and conditions.
 - D. Clean surfaces thoroughly prior to installation.
 - E. Verify that required drainage and electrical services are in place as required for the installation.
 - F. Verify that the product surrounding area is clear from obstacle and flying electric wiring for proper beam motion

G. It is suggested to provide an adequate protection against accidental impact if product will be exposed to vehicles, when possible

3.2 INSTALLATION

- A. Foundation
 - 1. Required excavation dimensions: 4000 x 2300 x 350mm / 158 x 90 x 14 inches (wide x deep x tall)
 - 2. Concrete Specifications: Class C30/37 Concrete with 10-30 aggregate according to EN 12620 standard. Bollard shall be installed after at least 7 days of concrete setting
 - 3. Surrounding ground compacting index: ≥ 90% of the Proctor optimum curve, according to EN 13286-2:2005 standard
 - 4. Reinforcing foundation bars: ≥Ø12mm / 0.5 inches iron bars B450C Class, according to ASTM A615 Grade 60.
- B. Install in accordance with manufacturer's instructions. Test for proper operation and adjust until satisfactory results are obtained.
- C. Clean all metal surfaces promptly after installation.

3.3 FINAL ADJUSTMENT

A. Check safety devices and compliance to safety regulations, otherwise adjust parameters or replace defective parts until satisfactory results are obtained.

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Prevent product from damage.
- C. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION